

## **Aduro Isofin**



Solvent-based 2-component polyurethane brightening coating for furniture and interior finishing for industrial and professional use

	PRODUCT DESCRIPTION	
General	Quick-drying, aromatic-free two-component polyurethane clear varnish based on acrylic resins with brightening effect to preserve the appearance of sanded, untreated wood; preferably for light-coloured wood types such as maple, oak or spruce, also old wood. Good chemical and mechanical resistance, fine matt effect and nice pore pattern. Can be applied "varnish on varnish".	
Special properties and standards	<ul> <li>ÖNORM A 1605-12 (furniture surfaces) Resistance to chemical reactions: 1-B1 Response to abrasion: 2-D (≥ 50 U) Response to scratches: 4-D (≥ 1.0 N)</li> </ul>	
	<ul> <li>DIN 68861 (furniture surfaces)         Part 1: Response to chemical stress: 1 B         Part 2: Response to abrasion: 2 D (over 50 to 150 U)         Part 4: Response to scratches: 4 D (&gt; 1,0 bis ≤ 1,5 N)     </li> </ul>	
	<ul> <li>DIN 53160-1 and DIN 53160-2 perspiration and saliva-proof properties</li> </ul>	
	<ul> <li>ÖNORM A 3800-1 (fire behaviour) in conjunction with a flame- retardant substrate: flame-retardant (formerly B 1 acc. to B 3800 -1), Q1, Tr 1</li> </ul>	
	• French ordinance DEVL1104875A regarding the marking of construction coating products for their emission of volatile pollutants: A+	
Application areas	<ul> <li>For the coating of furniture and interior finishing exposed to normal levels of stress, such as tabletops and shelves in the home, fronts and permanently visible areas, surfaces used on seating furniture and not permanently visible areas: application areas III – IV in accordance with ÖNORM A 1610-12.</li> </ul>	

02-20 ZKL 2652

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Our instructions for use are based on knowledge available currently and shall guide the buyer/user to the best of one's knowledge, but, however, must be clarified for the areas of application and processing conditions on a case-to-case basis. The buyer/user is responsible for deciding on the suitability and use of the delivered product, which is why it is recommended to produce a sample to check the suitability of the product. Our general terms and conditions of sale are otherwise applicable. All previous data sheets are rendered invalid with the issue of this one. Rights reserved for the modification of the container sizes, colour shades and degrees of gloss available.

	PROCESSING			
Instructions for use	Please stir the product before use.			
	<ul> <li>Aduro Isofin already contains an optimum amount of light stabilizers as protection against yellowing, no further addition is permitted.</li> </ul>			
	• Due to the strong brightening effect, the coating of dark or dark stained woods (e.g. wenge or rosewood) is not recommended.			
	<ul> <li>When used on surfaces bleached with hydrogen peroxide, Adu Isofin must be hardened with 10 % ADLER PUR-Härter 8201 The brightening effect of the coating material is thus sligh reduced.</li> </ul>			
	<ul> <li>Please observe our "Working guidelines for PUR furniture paints".</li> </ul>			
Blending ratio	10 parts Aduro Isofin 2652 1 part ADLER PUR-Härter 8239000210			
<b>10:1</b> 10% 8239 000210	Aduro Isofin can only be used with the hardener ADLER PUR-Härter 8239000210 and in the mixing ratio specified. Deviations lead to film and adhesion problems.			
Pot life	1 working day			
$\bigcirc$	A further extension of the pot life is not possible.			
12h	Increased temperatures reduce the pot life.			
Application technique	Application method         Airless         Airless air- supported (Airmix, Aircoat, etc.)         Cup gun			
5%	Spraying 0,28 - 0,33 0,28 - 0,33 1,8 nozzle (ø mm)			
	Spraying 100 - 120 80 - 100 2 - 3 pressure (bar)			

Atomized air

(bar) Thinner

Thinner amount

added in % Viscosity (s) 4-mm-cup, 20°C

Application quantity per

application (g/m<sup>2</sup>) -

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approx.

22

The shape and properties of the substrate affect the consumption/yield. Accurate values for consumption must be obtained by applying trial coats in advance.

1 - 2

approx. 22

approx. 80 - 120 per application; total quantiy

applied max. 250

ADLER DD-Verdünnung 80019

5

approx. 18

For good thorough drying, the recommended application quantities must be adhered to. Excessive layer thicknesses lead to a considerable drying delay!

Drying times	Sandable and recoatable	after approx. 2 hours	
(at 23 °C and 50 % rel. humidity)	Manipulable and stackable	drying overnight	
2h	The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air		

depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

## **Cleaning the** working equipment

With ADLER DD-Verdünnung 80019 or ADLER Waschverdünnung 80077.



	SUBSTRATE		
Type of substrate	Hard and softwood (solid wood, veneer, (coated) chipboard, wood fibre boards)		
Substrate property	The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.		
Preparation of the substrate	Hardwoods: wood sanding with grit size 150 - 180 Softwoods: wood sanding with grit size 120 - 150		
	COATING SYSTEM		
Primer coat	1 x Aduro Isofin 2652		
Intermediate sanding	Sand primed surface with grit size 280 - 320. Avoid sanding straight through!		
	Intermediate sanding must be done immediately prior to applying th topcoat in order to ensure proper intermediate adhesion.		
Topcoat	1 x Aduro Isofin 2652 CLEANING AND MAINTENANCE		
Cleaning and maintenance	Cleaning with ADLER Clean-Möbelreiniger 96490. Preservation with ADLER Clean-Möbelpflege Plus 7222000210.		
	Please observe the relative technical data sheets of the products.		
	ORDERING INFORMATION		
Size of trading unit	4 kg; 20 kg		
Colour shades / degrees of gloss	G5 Naturmatt2652 000105G10 Stumpfmatt2652 000110G30 Matt2652 000130		
Supplementary products	ADLER PUR-Härter 8239000210 ADLER PUR-Härter 82019 ADLER DD-Verdünnung 80019 ADLER Waschverdünnung 80077 ADLER Clean Möbelreiniger 96490 ADLER Clean Möbelpflege Plus 7222000210		

	FURHTER DETAILS		
Durability / storage	At least 1 year in the original sealed containers.		
	Make sure the product is protected against moisture, direct sunlight and high temperatures (above 30 °C).		
Technical specifications	Delivery viscosity	approx. 24 s in accordance with DIN 5321 (4-mm-cup, 20 °C)	
	Mixing viscosity	approx. 22 s in accordance with DIN 5321 (4-mm-cup, 20 °C)	
Safety-relevant information	Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at www.adler-lacke.com.		
	The product is only suitable for industrial and professional use. In general, inhaling paint aerosols must be avoided. This is ensured by correctly using a breathing mask (combination filter A2/P2 – ÖNORM EN 14387 /EN 143).		