

ADLER PUR-Antiscratch HQ

26320 ff

Solvent-based 2-component polyurethane clear coat for furniture and interior finishing for industrial and professional use

	PRODUCT DESCRIPTION	
General	High-quality 2K polyurethane clear coat based on acrylate resins with very good mechanical and chemical resistance; extremely high surface hardness and excellent scratch resistance due to the use of new, innovative raw materials; free of aromatic compounds. The product is lightfast and contains a combination of special UV filters with a high light protection effect, which protects the wood substrate and any stains used against premature yellowing or fading.	
Special properties and standards	ÖNORM A 1605-12 (furniture surfaces) Resistance to chemical reactions: 1-B1 Response to abrasion: 2-D (≥ 50 U) Response to scratches: 4-D (≥ 1.0 N) Flame treatment: 5-B (hardly inflammable furniture surface)	
ÉMISSIONS DANS L'AIR INTÉRIEUR A+ A B C	 ÖNORM A 3800-1 (fire behaviour) in conjunction with a flame- retardant substrate: flame-retardant (formerly B 1 acc. to B 3800 -1), Q1, Tr 1 	
	 French Ordinance DEVL1104875A regarding the labelling of construction coating products with respect to their emission of volatile pollutants: A+ 	

Application areas





- For the coating of furniture and interior finishing exposed to high levels of stress, such as tabletops and shelves in the kitchen and living area, bathrooms, offices and in the contract sector, fronts and permanently visible areas, surfaces used on seating furniture and not permanently visible areas. Application areas II – IV in accordance with ÖNORM A 1610-12.
- For the production of very scratch-resistant coatings in the entire interior finishing.
- For hardly inflammable or flame-retardant coating systems.
- Suitable for the coating of surfaces bleached with hydrogen peroxide.
- Can be used both as a multi-layer coating for coat-on-coat processing and as a spray coating for coating systems such as ADLER Legnopur, ADLER Ventopur NG or ADLER Pigmopur.
- ADLER PUR-Antiscratch HQ G5 is not recommended for dark or dark stained woods or as spray paint for ADLER Pigmopur.

07-18 (supersedes 04-15) ZKL 2517

ADLER-Werk Lackfabrik, A-6130 Schwaz Fon: 0043/5242/6922-301, Fax: 0043/5242/6922-309, Mail: info@adler-lacke.com

PROCESSING

Instructions for use



- Please stir the product before use.
- Please observe our "Working guidelines for PUR furniture paints".

Blending ratio



10 parts by weight ADLER PUR-Antiscratch HQ 26320 ff 1 part by weight of ADLER PUR-Härter 82019

ADLER PUR-Antiscratch HQ 26320 can be used only with a hardener and in the blending ratio specified. Deviations lead to film and adhesion problems.

Pot life



1 working day; mixed material must be mixed 1:1 with freshly hardened material. A further extension of the pot life is not possible.

Application technique





Application method	Airless	Airless air- supported (Airmix, Aircoat, etc.)	Cup gun	
Spray nozzle (ø mm)	0.23 - 0.28	0.23 - 0.28	1.8	
Spraying pressure (bar)	100 - 120	100 - 120	3 - 4	
Atomized air (bar)	-	1 - 2	-	
Thinner	ADLER DD-Verdünnung 80019 or ADLER PUR-Verdünnung 80029			
Thinner added in %	degree of gloss G10 - G70			
	5 - 10	5 - 10	10 - 15	
	degree of gloss G5			
	-	-	0 - 5	
	degree of gloss G10 - G70		370	
Viscosity (s)	25	25	approx. 20	
4-mm-cup, 20°C	degree of gloss G5			
	23	23	approx. 19	
Application quantity per application (g/m²)	approx. 100 -	150; total quantity a 450	applied max.	

Drying times

(at 23 °C and 50 % rel. humidity)



Sandable and recoatable	after approx. 2 hours
Manipulable and stackable	drying overnight
Final hardness and scratch	after 1 - 2 days
resistance	

In order to improve the firmness of the subsequent coat, we recommend drying overnight at room temperature.

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Cleaning the working equipment



With ADLER DD-Verdünnung 80019 or ADLER Waschverdünnung 80077

	SUBSTRATE		
Type of substrate	Hard and softwood (solid wood, veneer, (coated) chipboard, wood fibre boards)		
Substrate property	The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.		
Preparation of the substrate	Hardwoods: wood sanding with grit size 150 - 180 Softwoods: wood sanding with grit size 120 - 150		
	COATING SYSTEM		
Primer	1 x ADLER PUR-Antiscratch HQ 26320 ff		
	Alternatively also another ADLER two-component polyurethane furniture varnish, like e.g. Legnopur 26211 ff or ADLER Ventopur NG 26391 ff can be used as prime coat. ADLER Pigmopur 24005 ff (with corresponding coating system) only for gloss level G10 and higher.		
Intermediate sanding	Sand primed surface with grit size 240 - 320. Avoid sanding straight through! Remove wood dust.		
	Intermediate sanding must be done immediately prior to applying the topcoat in order to ensure proper intermediate adhesion.		
Topcoat	1 x ADLER PUR-Antiscratch HQ 26320 ff		
	CLEANING & MAINTENANCE		
Cleaning and maintenance	Cleaning with ADLER Clean Möbelreiniger 96490. Preservation surfaces with degree of gloss G30 and higher with ADLER Cle Möbelpflege Plus 7222000210.		
	Please observe the relative technical data sheets of the products.		
	ORDERING INFORMATION		
Size of trading unit	4 kg; 20 kg		
Colour shades / degrees of gloss	G5 Naturmatt 26320 G10 Stumpfmatt 26321 G30 Matt 26323 G50 Halbmatt 26325 G70 Seidenmatt 26327		
Supplementary products	ADLER Legnopur 26211 ff ADLER Ventopur NG 26391 ff ADLER Pigmopur 24005 ff ADLER PUR-Härter 82019 ADLER DD-Verdünnung 80019 ADLER PUR-Verdünnung 80029 ADLER Clean Möbelreiniger 96490 ADLER Clean-Möbelpflege Plus 7222000210		

	FURTHER DE	TAILS	
Durability / storage	At least 1 year in the original sealed containers.		
	Make sure the product is protected against moisture, direct sunlight and high temperatures (above 30 $^{\circ}\text{C}).$		
Technical specifications	Delivery viscosity		
	G10 - G70	approx. 40 s in accordance with DIN 53211 (4-mm-cup, 20°C)	
	G5	approx. 27 s in accordance with DIN 53211 (4-mm-cup, 20°C)	
	Mixing viscosity		
	G10 - G70	approx. 35 s in accordance with DIN 53211 (4-mm-cup, 20°C)	
	G5	approx. 23 s in accordance with DIN 53211 (4-mm-cup, 20°C)	
Safety-related information	Please pay attention to the associated safety data sheet. The current version can be accessed on the Internet at www.adler-lacke.com.		
	The product is only suitable for industrial and professional use.		
	In general, inhaling paint aerosols must be avoided. This is ensured by correctly using a respiratory mask (combination filter A2/P2 – EN 141/EN 143).		